



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-19
Job Sheet 168369



Part No: D3953-19

Job Qty: 25 ea

Part Name: Gas Spring Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 11/22/17

Type: Stock

Description:

Note: DWG REV C IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		11/21/17	0.00	0.00	Start Up Waterjet		<i>DC 17/12/07</i>
100	Waterjet	25 pcs		11/21/17	0.00	1.15	Waterjet1		<i>DC 17/12/07</i>
110	QC	25 pcs		11/21/17	0.00	0.00	QC2		<i>DC 17/12/07</i>
120	QC	25 pcs		11/21/17	0.00	0.00	QC8		<i>38</i>
130	Small Fab	25 pcs		11/22/17	0.00	0.89	Small Fab		<i>DAB89 FF</i>
140	QC	25 pcs		11/22/17	0.00	0.00	QC5		<i>38</i>
150	Packaging	25 pcs		11/22/17	0.00	0.00	Packaging3	<i>57-060</i>	<i>9-89 11/12/17</i>
160	QC21-SA	25 Ea		11/22/17	0.00	0.00	QC21		<i>21 DEC 13 2017</i>

Part Op 100 - 1-Cut as per Dwg D3953

Descriptions: 130 - 1- CHAMFER HOLE AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	0	136	0	0

138346 .5

Part Specifications

Specifications could not be found.

Plex 11/13/17 3:41 PM dart.poulin.mario

ST-060

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST _____	
Part No. _____		Rework ☐		Therm _____	
NCR No. _____		Scrap ☐		Dart Aerospace Ltd.	
Date: _____		Use-as-is ☐		1270 Aberdeen Street	
Step #: _____		Suspected Unapproved ☐		Hawkesbury, ON K6A 1K7	
Description Work Order Deviation				CANADA	
				TEL: 1 613 632-5200	
				Email: sales@dartaero.com	
				www.dartaerospace.com	
				D3953-19	
				Start up Operation	
				Mfg Date: 12/07/17	
				Job No: 168369	
				Completed By _____	
				d / Supervisor _____	
				Verification _____	
				Coordinator _____	
				Approval _____	
				d Wrong _____	
				Dimensions _____	
				er tolerance _____	
				rect _____	
				Missing _____	
				d _____	
				Misread _____	
				Turning Sequence _____	
				PART NO: _____	
				Revision: _____	
				Operation: _____	
				Change No: _____	
				Misaligned/off center ☐	
				Turning Sequence ☐	

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER: _____			

Pressure/Forced	☐	Temperature	☐
Bending	☐	Set-up	☐
Centre Not Concentric	☐	BOM/Route	☐
Cracks	☐	Broken/Dama	☐
Crimp/Kink/Ripple/Wave	☐	Inspection Inc	☐
Cuffs	☐	Contamination	☐
Crushing	☐	Countersink	☐
Heat Treat	☐	Cut Too Short	☐
Wave/Twist in Tube	☐	Instructions Inc	☐
Marks/Chatter	☐	Drill Holes	☐

DART AEROSPACE
S018936
Gas Spring Bracket

